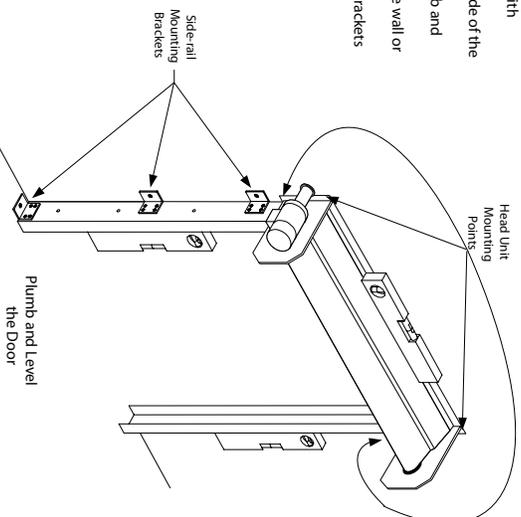


# 5

## Affix Door to Opening

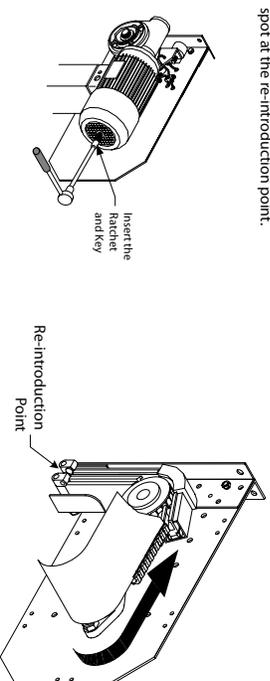
1. Temporarily attach the door to the frame with clamps or other secure method.
2. Using a level check that the top and each side of the door for level and plumb.
3. Shim door where necessary to obtain plumb and level.
4. Permanently fix head unit of the door to the wall or fore frame.
5. Permanently fix the sides of the using the brackets provided.



# 6

## Install Curtain

1. Remove protective shipping material from curtain.
2. With one person at each end of door, loosen curtain from the drum and position first tooth at each side within drive mechanism.
3. Apply constant pressure to each zipper, and insert it through upper guide until it hits the drive gear.
4. Insert the ratchet (with attached key) into the drive motor fan opening.
5. Rotate the drive motor so that curtain is pushed out of the drive. The first tooth of the zipper on each side of the door should engage their drive gear's at the same time.
6. Reverse direction of the ratchet and rotate the drive motor so that the curtain travels downward.
7. Rotate motor until the first tooth is barely out of the re-introduction points on both sides of the door.
8. Check both sides of the door to ensure that the first tooth on each side is positioned at the same spot at the re-introduction point.

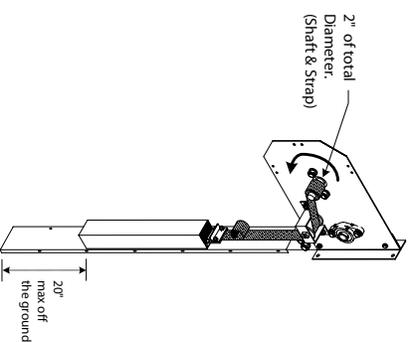


# 7

## Install/Adjust Counter Weight

1. Ensure the curtain is in the up position.
2. Locate the pre-assembled belt on the rollup drum shaft.
3. Unroll the belt until there is 2" of total diameter (shaft & strap).
4. Pass the belt behind the return pulley without twisting it.
5. Securely support the counterweight 20 inches or less from the floor.
6. Attach the belt to the counterweight with the hardware provided.
7. Manually lower the door to verify that the travel of the counterweight is unobstructed.
8. Remove any excess belt.

Note: weight can be located on either side of the door.



Set Counterweight 20" or less from Floor

# 8

## Mount Control Box, Conduit and Photo Eyes

1. Mount the control box on the motor side of the door, about 5' 3" above the floor.
2. Run the conduit as appropriate.

**CAUTION:** Do not drill into the side or top of the control box. Attach the conduit to the bottom of the control box only.

3. Mount the photo eyes in the pre-drilled holes in the side guides (about 12" from floor). Note: where two sets of photo eyes are used, mount transmitters on opposite sides of the door.

