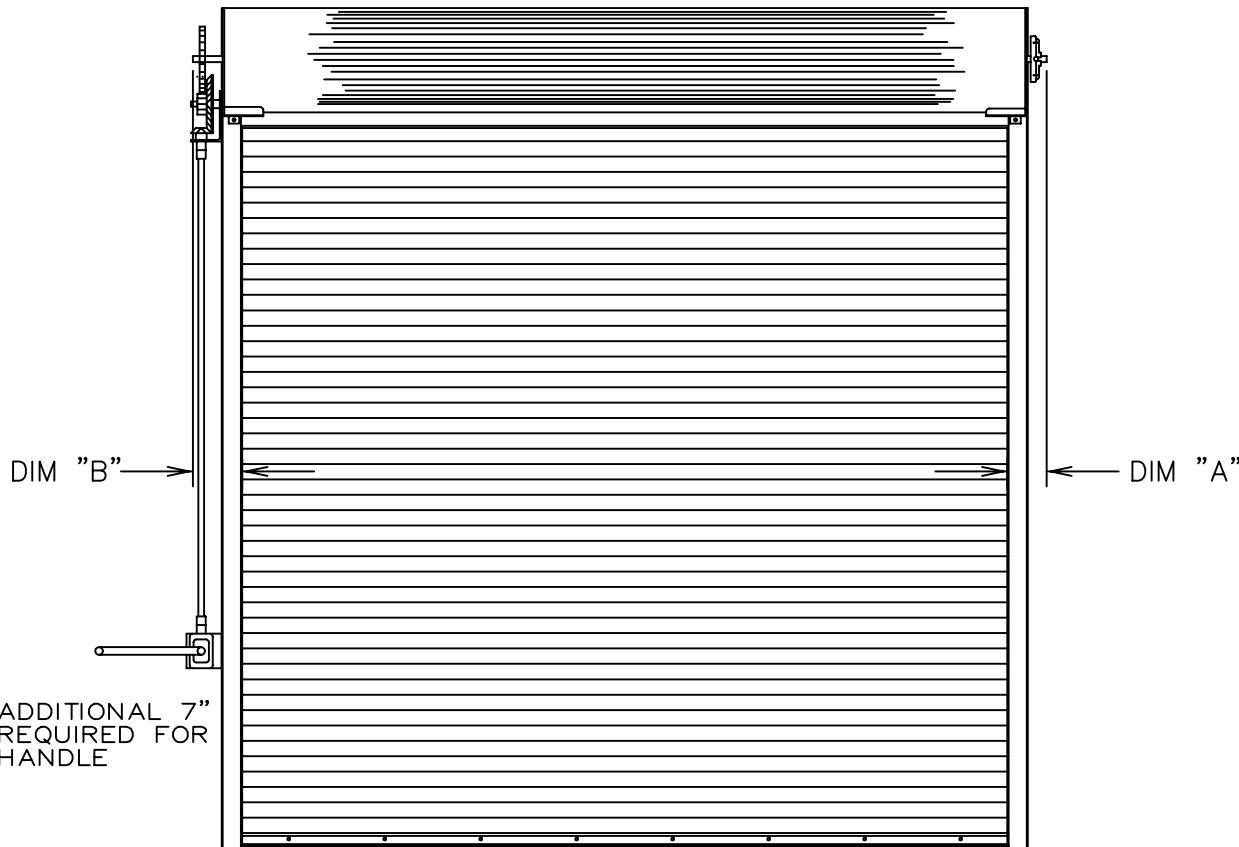


DOOR NUMBER	QTY	OPENING		MODEL	GA.	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	"J"	MOUNT TYPE	OPER.	DRIVE	JAMB TYPE	GUIDE	JOB:	
		WIDTH	HEIGHT																		
																				DISTRIBUTOR:	RAYNOR
																				CONTRACTOR:	
																				ARCHITECT:	

DURACOIL MODEL AF/AI/AP
 INTERIOR FACE MOUNT UNDER LINTEL
 CRANK OPERATION

DURACOIL



ADDITIONAL 7"
 REQUIRED FOR
 HANDLE

LEFT HAND DRIVE
 (SHOWN)

"ELEVATION"

RIGHT HAND DRIVE

DOORS SHALL BE ROLLING STEEL MODEL DURACOIL "STANDARD"
 (STANDARD SERVICE DOOR) AS MANUFACTURED BY RAYNOR GARAGE
 DOORS.

BRACKETS- STEEL PLATES, MIN. 3/16"(4.8mm) THICK, BOLTED TO
 GUIDES FOR MOUNTING CURTAIN AND BARREL ASSEMBLY. DRIVE
 SIDE BRACKET SHALL BE FITTED WITH A SEALED BALL BEARING
 FOR LONG LIFE.

BARREL- STRUCTURAL STEEL PIPE, MINIMUM 4-1/2"(114.3mm)
 O.D.X.120" (3.0mm) WALL THICKNESS AND DESIGNED TO LIMIT MAXIMUM
 DEFLECTION, UNDER LOAD, TO .03"(0.76mm) PER FOOT OF SPAN.

SPRING COUNTERBALANCE- THE CURTAIN SHALL BE COUNTERBALANCED
 BY MEANS OF OIL TEMPERED, HELICAL TORSION SPRINGS, GREASE-
 PACKED AND MOUNTED ON A SINGLE CONTINUOUS STEEL TORSION
 SHAFT. SPRINGS SHALL BE COMPRESSION SPRING DESIGN TO
 FACILITATE ANY COUNTERBALANCE MAINTENANCE. CAST IRON SPRING
 ANCHORS SHALL TRANSFER FULL SPRING LOADING TO THE BARREL.

HOOD- SHALL BE 24 GA. COMMERCIAL QUALITY HOT-DIPPED GALVANIZED
 STEEL. HOOD TO HAVE ROLLED EDGES TO PROVIDE RIGIDITY.

GUIDES- STRUCTURAL STEEL ANGLES, MIN. 3/16"(4.8mm) THICK. TOP OF
 GUIDE ANGLES FLARED AND PROVIDED WITH 4 REMOVABLE CURTAIN STOPS.

WINDLOAD- 20 LB./SQ. FT. STANDARD. UNLESS OTHERWISE NOTED.

CRANK- BY MEANS OF GRAY IRON REDUCTION GEARS AND 5/8" (15.9mm)
 SQUARE SHAFT DOWN TO A GEAR BOX WITH HANDLE. MAXIMUM PULL 35
 POUNDS. (PADLOCK BY OTHERS.)

MODEL AF

CURTAIN- INTERLOCKING SLATS ROLLFORMED FROM ALUMINUM 5005H34,
 ETCHED AND CLEAR ANODIZED 204R1 ON BOTH SIDES. MALLEABLE IRON
 GALVANIZED ENDLOCKS FASTENED TO ALTERNATE SLATS WITH TWO ZINC
 PLATED RIVETS PER LOCK, ELIMINATES LATERAL MOVEMENT AND PREVENT
 SLATS FROM WEARING AT SURFACES COMING IN CONTACT WITH GUIDES.
 BOTTOM OF CURTAIN SHALL BE REINFORCED WITH TWO ALUMINUM ANGLES,
 MIN. 2"X2"X3/16" (50.8mmX50.8mmX4.8mm). SINGLE CONTACT ASTRAGAL.

MODEL AI

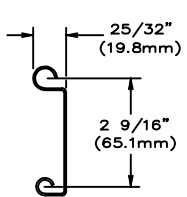
CURTAIN -INSULATED- INTERLOCKING SLATS ROLLFORMED FROM ALUMINUM
 5005H34 ETCH AND CLEAR ANODIZED ON BOTH SIDES TO 201R1. EACH
 SLAT SHALL HAVE A 3/4" (19.1mm) THICK, POLYISO FOAMBOARD CORE
 PLACED WITHIN THE FULL LENGTH OF THE SLAT. BACKING COVER TO BE
 ALUMINUM EXTRUDED .02" THICK, MALLEABLE IRON GALVANIZED ENDLOCKS
 FASTENED TO ALTERNATE SLATS WITH 2 ZINC PLATED STEEL RIVETS PER
 ENDLOCK. ELIMINATES LATERAL MOVEMENT AND PREVENTS THE SLATS
 FROM WEARING AT SURFACES COMING IN CONTACT WITH GUIDES. BOTTOM
 OF CURTAIN SHALL BE REINFORCED WITH AN ALUMINUM EXTRUDED T-
 SHAPED BOTTOM BAR. SINGLE CONTACT ASTRAGAL. THE CURTAIN "U"
 VALUE IS .16 AND "R" VALUE IS 6.24. (SPECIFICATIONS REFLECT CALCU-
 LATED CHARACTERISTICS OF CORE MATERIAL).

MODEL AP

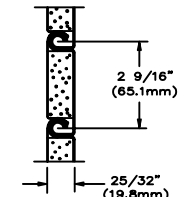
CURTAIN- SHALL CONSIST OF INTERLOCKING FLAT SLATS ROLL FORMED
 FROM NOT LESS THAN .04" (1.0mm) THICK ALUMINUM, AND PUNCHED WITH
 A SERIES OF HOLES ACROSS THEIR ENTIRE LENGTH, PROVIDING 31% OPEN
 AREA PER SQUARE FOOT OF DOOR. BOTTOM OF CURTAIN SHALL BE RE-
 INFORCED WITH TWO ALUMINUM ANGLES, MINIMUM 2"X2"X3/16" (50.8mmX
 50.8mmX4.8mm). SINGLE CONTACT BOTTOM ASTRAGAL.

- LOCKING- SLIDE BOLT TO ENGAGE GUIDE WITH PROVISION FOR
 PADLOCK. (PADLOCK BY OTHERS) QUANTITY REQUIRED
- LOCKING- FIVE PIN TUMBLER CYLINDER WITH LOCK BARS TO ENGAGE
 THE GUIDE. QUANTITY REQUIRED
- LOCK-OPERABLE FROM INTERIOR ONLY.
- LOCK-OPERABLE FROM EXTERIOR ONLY.

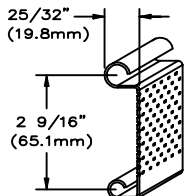
DOOR NUMBER	QTY	OPENING		MODEL	GA.	"A"	"B"	"C"	"D"	"E"	"F"	"G"	"H"	"J"	MOUNT TYPE	OPER.	DRIVE	JAMB TYPE	GUIDE	JOB:		
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																					NR:2901893	



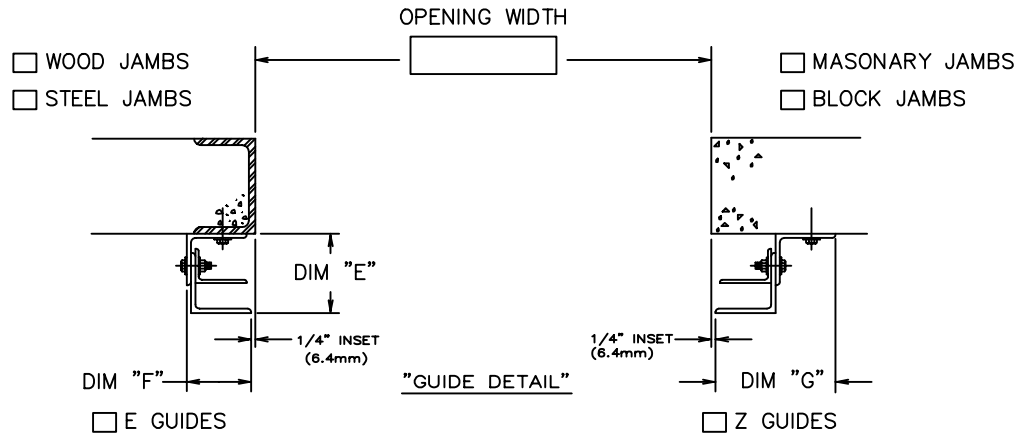
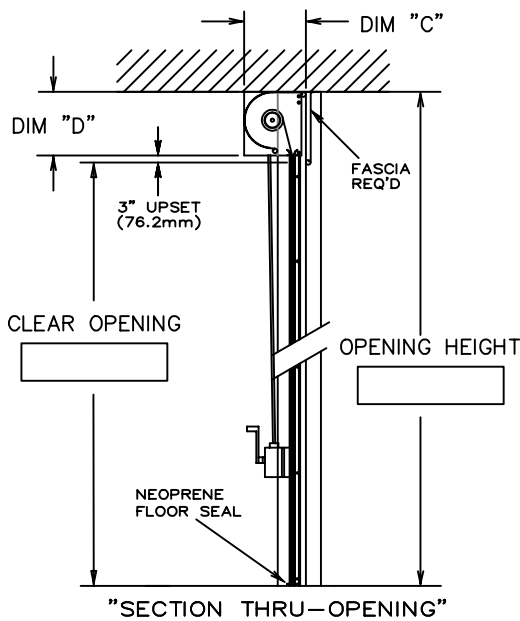
SLAT MODEL "AF"



SLAT MODEL "AI"



SLAT MODEL "AP"



E GUIDES
(NOT AVAILABLE
ON BLOCK OR
MASONARY JAMBS)

